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RBWSTI3327
Job Sheet 189190



Part No: RBWSTI3327

Job Qty: 2 pcs

Part Name: Tool, Special Wrenches



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 3/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 12110 SHIP 7 MARCH

Note: DWG RBWSTI3327 Rev. 1 IPP Rev. A 18.05.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/4/19		0.00	0.20	Small Fab - 1	EXT-LOAD-1	AP 2019/02/28
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	2 pcs	3/4/19		0.00	0.00	QC 4 - 26		Michel
							QC 4 - 28		
							QC 4 - 38		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/4/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 69 9-89 DAS 69 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		

External head



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Container No: S157741



Part: RBWSTI3327

Job No: 189190

Serial No/Batch: S157741

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 02/28/19

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					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/4/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

DAG

MAR 05 2019

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9-89

Part Op 110 - Small Fab - Pick and pack case.
 Descriptions: 120 - QC4- 100% Inspect kits for completeness)
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	2 Ea (1 ea)	110-Small Fab - 1	5116 809
FDS241	Socket	2 Ea (1 ea)	110-Small Fab - 1	5075147
RBWSTI3327-1	Wrench	2 pcs (1 ea)	110-Small Fab - 1	5082243
TMDS14	Socket	2 Ea (1 ea)	110-Small Fab - 1	5075149
TMDS16	Socket	2 Ea (1 ea)	110-Small Fab - 1	5075150

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	10137	2	10	0
	FDS241	2	9	0
	RBWSTI3327-1	2	5	0
	TMDS14	2	6	0
	TMDS16	2	6	0

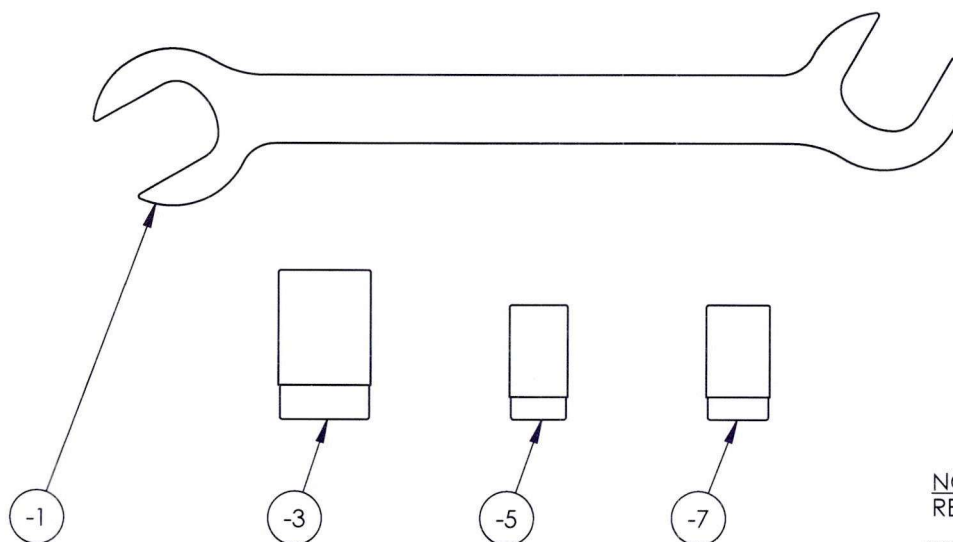
Part Specifications

Specifications could not be found.

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		5/26/2017	RJC	JAG



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WITHOUT NOTICE
WORK ORDER
NO. 189190-1165
19-01-21

NOTE:
REFERENCE AGUSTA T/N STI3327.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	STEEL	7/8 30° X 60° ANGLE HEAD OPEN END WRENCH (SNAP-ON #VS28B) MOD.	2
		B/O	-3	1	SOCKET	STEEL	3/8 DR. X 12PT. 3/4 (SNAP ON #FDS241)	1
		B/O	-5	1	SOCKET	STEEL	1/4 DR. X 12pt 7/16 (SNAP ON #TMD514)	1
		B/O	-7	1	SOCKET	STEEL	1/4 DR. X 12pt. 1/2 (SNAP ON #TMD516)	1
		B/O	-9	1	PISTOL CASE	PLASTIC	RSR GROUP #10137	N/S

DART AEROSPACE	
TITLE TOOL KIT, SPECIAL WRENCHES	
DWG NO. RBWSTI3327	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: RJC 05/09/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/09/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/01/2017	AW139
SCALE 1:2	DATE 5/9/2017
SHEET 1 OF 2	